

How To Print Number Stencils

Screen Preparation:

Use a 60-110 Monofilament Polyester fabric on 16 X 18 X 10 frame. Block out screen so that an opening remains in the center of the screen as follows.

- * For 2" numbers, 4 1/2" H X 4 1/2" W opening
- * For 4" numbers, 6 1/2" H X 6 1/2" W opening
- * For 6" numbers, 8 1/2" H X 9" W opening
- * For 8" numbers, 10 1/2" H X 11" W opening
- 8" soccer style numbers, 11 1/2" H X 12 1/2" W opening
- * For 10" numbers, 13" H X 14" W opening
- * For single digit numbers use 3" wide paper strips to block out any opening surrounding the stencil



1) Select appropriate number stencil and Collate with shirts. Place shirt over pallet. Pull number away from sheet. Save for reverse Print numbering if desired



2) Align remaining stencil or stencils(for double numbers on shirt). Overlap stencils 1/4 " minimum between double numbers. Remember to align center pieces of the 0, 4, 6, 8 or 9 within stencil.



3) Use paper strips to mask edges of number(s) where screen opening is larger than stencil.



4) Lay screen down onto stencil and shirt. Pull squeegee once to adhere stencil to screen, and again to print a clean image.

Ryan Screen Supply

712 Fannie Avenue St. Louis Mo. 63125
800-769-9130 sales@ryanrсс.com

How To Print Number Stencils



5) Lay screen down onto stencil and shirt, pull squeegee once to adhere stencil to screen Pull squeegee again to print a good image.



6) Lift screen to check printed number. Remove shirt from shirtboard and place on dryer.



7) After drying, your numbered shirt is ready to wear.

Ryan Screen Supply

712 Fannie Avenue St. Louis Mo. 63125

800-769-9130 sales@ryanrсс.com